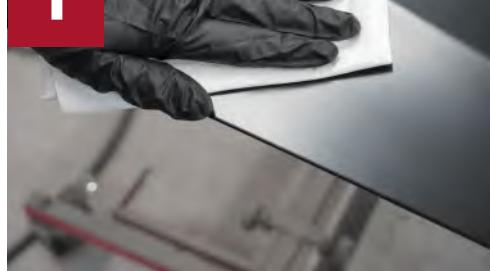




E-COAT PANEL PREP

STANDARD OPERATING PROCEDURE

1 PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

2 HAND SANDING



Sand edges and other hard to reach areas with 400-grit sheetroll sandpaper attached to a soft pad or by using a **Maroon Scuff Pad**.

3 DA SANDING



Sand all other surfaces using 400-grit sandpaper on a DA sander.

4 RE-CLEAN



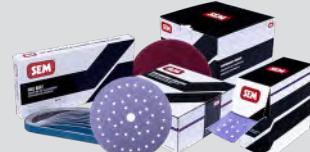
Blow off and re-clean using **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



SANDING

Part	Product	Size
SA1400	Grip Perf-Roll 400-grit	2.75" Roll
SA22400	PSA Roll 400-grit	2.75" Roll
SA6400	6" Grip Multi-hole 400-grit	6" DA
SA4947	Maroon Scuff Pad	4.5" x 9"

SEM Products

Rock Hill, SC 29730
Tech Support: 1-800-831-1122
Customer Care: 1-866-328-7829
semproducts.com



CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.